

ADDISON High Speed Steel
WOODRUFF KEY SLOT MILLING CUTTERS
 Type A - Straight Teeth

Specifications Conform to :
 IS 2669 - 1971
 Dimensions in mm



Diameter h11	Width e8	Dia.of shank	Overall Length	Woodruff Keys To IS 2294
10.5	2	6	50	2 x 3.7
10.5	2.5	6	50	2.5 x 3.7
10.5	3	6	50	3 x 3.7
13.5	3	10	56	3 x 5.0
13.5	4	10	56	4 x 5.0
16.5	3	10	56	3 x 6.5
16.5	4	10	56	4 x 6.5
16.5	5	10	56	5 x 6.5
19.5	4	10	56	4 x 7.5
19.5	5	10	56	5 x 7.5
19.5	6	10	63	6 x 7.5
22.5	5	10	63	5 x 9.0
22.5	6	10	63	6 x 9.0
22.5	8	10	63	8 x 9.0
25.5	6	10	63	6 x 10
28.5	6	10	63	6 x 11
28.5	8	10	63	8 x 11
28.5	10	12	71	10 x 11
32.5	8	10	63	8 x 13
32.5	10	12	71	10 x 13
45.5	10	12	71	10 x 16

A Cutter having definite diameter and width, with sides slightly concave, designed for cutting seatings in shafts for woodruff keys and integral with a parallel shank.

Right Hand Cutter with straight flutes shall be supplied unless otherwise specified.

ADDISON High Speed Steel
CUTTERS FOR WOODRUFF KEYSEATS

Specifications Conform to :
 BS 122 : Part 1 : 1953
 Dimensions in Inches



BS Cutter and Key No.	Dia. of Cutter + 0.010"/ 0.000	Width of Cutter + 0.001"/ 0.000	Overall Length	Dia. of Shank
204	0.505	0.061	2	1/2
304	0.505	0.093	2	1/2
404	0.505	0.124	2	1/2
305	0.630	0.093	2	1/2
405	0.630	0.124	2	1/2
505	0.630	0.155	2	1/2
406	0.755	0.124	2.1/4	1/2
506	0.755	0.155	2.1/4	1/2
606	0.755	0.187	2.1/4	1/2
507	0.88	0.155	2.1/2	1/2
607	0.88	0.187	2.1/2	1/2
807	0.88	0.249	2.1/2	1/2
608	1.005	0.187	2.3/4	1/2
808	1.005	0.249	2.3/4	1/2
1008	1.005	0.311	2.3/4	1/2
609	1.130	0.187	2.3/4	1/2
809	1.130	0.249	2.3/4	1/2
1009	1.130	0.311	2.3/4	1/2
810	1.255	0.249	2.3/4	1/2
1010	1.255	0.311	2.3/4	1/2
1210	1.255	0.374	2.3/4	1/2
1011	1.380	0.311	3	1/2
1211	1.380	0.374	3	1/2
812	1.505	0.249	3	1/2
1012	1.505	0.311	3	1/2
1212	1.505	0.374	3	1/2

Right Hand Cutter shall be supplied unless otherwise specified.



High Speed Steel CUTTERS FOR WOODRUFF KEYSEATS

Specifications Conform to :
DIN 850 (Part 1) : 1981
Dimensions in mm



Diameter h11	Width e8	Dia. of shank	Overall Length	Woodruff Key Seats as per DIN 6888
10.5	2.0	6	50	2.0 x 3.7
10.5	2.5	6	50	2.5 x 3.7
10.5	3.0	6	50	3.0 x 3.7
13.5	3.0	10	56	3.0 x 5
13.5	4.0	10	56	4.0 x 5
16.5	3.0	10	56	3.0 x 6.5
16.5	4.0	10	56	4.0 x 6.5
16.5	5.0	10	56	5.0 x 6.5
19.5	4.0	10	56	4.0 x 7.5
19.5	5.0	10	56	5.0 x 7.5
19.5	6.0	10	56	6.0 x 7.5

Diameter h11	Width e8	Dia. of shank	Overall Length	Woodruff Key Seats as per DIN 6888
22.5	5	10	56	5 x 9
22.5	6	10	56	6 x 9
22.5	8	10	56	8 x 9
25.5	6	10	56	6 x 10
28.5	6	10	56	6 x 11
28.5	8	10	56	8 x 11
28.5	10	12	63	10 x 11
32.5	7	10	56	*
32.5	8	10	56	8 x 13
32.5	10	12	63	10 x 13
45.5	10	12	63	10 x 16

* For key ways of 7mm width, Refer DIN 138